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产品手册
PRODUCT MANUALS

福建省东浦科技实业有限公司

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福建省东浦科技实业有限公司主营各类鞋业成型机,如:全自动 EVA 单、双色射出发泡成型机器,带真空罩射出成型发泡机器,真空罩硫化发泡机器, EVA 鞋胚发泡成型机器, PVC 单、双、三色圆盘射出吹气成型机, PVC 单、双、三、四、五色圆盘帮带射出成型机器, PVC 单、双色连帮注塑成型机器, TR/TPU/PVC/TPR 直立式单双色注射成型机器, EVA 小发泡, 二次发泡成型机器, 橡胶液压成型机器, 各种型号注塑成型机器等。

FUJIAN PROVINCE DONGPU SCIENCE & TECHNOLOGY INDUSTRIAL CO.,LTD specializes in producing various shoes machines, such as Automatic EVA Single-Color and Double-Color Foam Injection Molding Machine, Automatic Vacuum Foam Injection Molding Machine, Vacuum Vulcanization Foam Molding Machine, EVA Shoe Embryo Foam Molding Machine, PVC Single-Color, Double-Color, Three-Color Rotary Type Air Blowing Injection Molding Machine, PVC Single-Color, Double-Color, Three-Color, Four-Color, Five-Color Upper Disc Injection Molding Machine, PVC Single-Color, Double-Color Plastic Sole Directly Injection Molding Machine, TR/TPU/PVC/TPR Single-Color, Double-Color Vertical Type Injection Molding Machine, EVA Sole Foaming Machine, EVA Phylon Molding Machine, Rubber Sole Hydraulic Molding Machine, and Various Models Plastic Injection Molding Machine.

1. LD 系列 EVA 单、双色射出发泡成型机, 配备两组全自动高效射出机, 结合高性能合模系统及 PLC 电脑控制系统, 可定制远程控制系统, 使用 EVA 改性原料, 生产无隙模外发泡的运动鞋中底和大底、拖鞋、花园鞋、棉靴和工作靴, 同时可广泛应用于生产各类 EVA 发泡产品, 如: 婴儿洗浴盆, 婴儿座椅, 自行车坐垫, 运动器械及配件, 自行车, 电动车轮胎, 各类公路用品及停车场护栏及边角保护垫等。

1. LD series, including EVA Single-Color and Double-Color Foam Injection Molding Machine, are equipped with two fully automatic and high-efficiency injectors, combined with high performance clamping system and PC control system. It can custom-made remote control system, use EVA modified materials to produce gap-less sport shoes mid-sole, out-sole, slipper, sandal, cotton boot and work boot. It is also widely used in various kinds of EVA foam products, such as baby bath, baby seat, bike saddle, sport equipment and accessories, bike and electric vehicle tire, express way article, parking lot fence, edge protector and so on.

2. LD 系列 PVC 单、双、三色圆盘吹气射出成型机配备全自动高效率射出结构, 结合高性能液压油缸合模系统及控制系统, 可配合各式不同模具, 使用吹气及不吹气 PVC, TPR, TR, TPU 原料, 专门生产鞋底, 拖鞋, 凉鞋, 运动鞋, 布鞋, 棉靴等, 并且主要机械动作, 如输料, 射料, 转盘, 开合模, 均可输入可编程控制器中, 使机器动作更加敏捷精确, 配备吹气结构, 使生产产品重量更轻, 相较于传统生产方式, 可以减少约 20%-30% 重量, 使用世界一流品牌电器原件, 液压原件, 人性化设计制造, 操作更加简便, 从而运行更加稳定可靠。

2. LD series, including PVC Single-Color, Double-Color, Three-Color Rotary Type Air Blowing Injection Molding Machine, are equipped with automatic and high-efficiency injection structure, combined with high performance hydraulic cylinder clamping system and control system. It can be matched up different styles molds, using air blowing and non-air blowing PVC, TPR, TR, TPU materials, specifically designed for the production of sole, slipper, sandal, sport shoes, fabric shoes, cotton boot and so on. At the same time, the major mechanical action, such as material-loading, material-injecting, disc-running, mold-opening /closing, can be input in programmable controller, to make machine run fast and accurate. It is equipped with air-blowing structure, which makes products much lighter. Compared with traditional production method, it can reduce 20%-30% of materials. It also use import first-class brand electrical components, hydraulic component, all humanized design principle, straightforward operation, to make machine run steady and reliable.

3. LD 系列直立式多色射出成型机提供多种生产模式, 可生产单色, 双色及多色三层运动鞋、休闲鞋及皮鞋鞋底, 配有特殊的转模定位结构, 转模迅速且定位精准, 并配有液压油缸合模结构, 适合多色鞋底 TR、TPR、TPU 和 PVC 射出成型制作过程。

3. LD Series, Vertical Multi-Color Thermoplastic Molding Machine, provide various production mode. It can produce single-color/double-color soles and multi-color of three layer shoe, leisure shoe and sole of leather shoe. Precise and quick mold positioning provided by unique rotating positioning mechanism. It is equipped with hydraulic cylinder clamping structure. It is applicable to make TR, TPR, TPU and PVC soles in multi-color.

4. LD 系列单、双色连帮塑胶鞋底射出成型机, 可在机外通过鞋楦绑定已缝合鞋面, 再装在机器上的鞋楦结构进行定位合模注射鞋底, 安装带有帮面鞋楦 -- 转位 -- 注射 -- 冷却 -- 取楦。可生产各类运动鞋、休闲鞋, 配备 PLC 全自动电脑控制系统, 液压合模结构, 机器操作简便。

4. LD series, including Single-Color, Double-Color Plastic Sole Directly Injection Molding Machine, can bind the stitched uppers through the last that on the outside of the machine, then using last structure to positioning clamping and inject sole. The process are installing upper last, dislocation, injection, cooling, taking last in turn. It can produce sport shoes and leisure



shoe. PLC is equipped with automatic PC control system, hydraulic clamping structure. It is easy to operate.

5. LD 系列橡胶鞋底成型机操作方式采取蒸汽半自动或电热半、全自动式，机器动作速度快，噪音低，并且设有安全防护自动单元，以确保操作安全。用于生产运动鞋，登山鞋鞋底。

5. LD series, Rubber Sole Molding Machine, use steam semi-automatic, electric heating semi-automatic and full-automatic operating mode. The machine runs rapidly, smoothly and without noise. It is equipped with safety protection automatic unit to ensure safe operation. It is used in sneaker and hiking shoes sole.

6. LD 系列全自动 EVA 二次发泡成型机，合模分流，自动合模，一体化操作，减少硫化及冷却时间，增加产值，并且本产品具有节能，高效等特点，产量在传统设备的基础上提供一倍以上，可以明显节约模具成本，人工成本及电能的消耗，性能稳定，生产效率高，操作简单。

6. LD series, including Automatic EVA Sole Foaming Machine, EVA Phylon Molding Machine, use mold closing shunt, automatic close mold, integrated unit operations, reduce the curing and cooling time, increase production. This equipment has the advantages of energy saving, high efficiency etc. The production capacity was more than double in based on traditional device, effectively save the mold cost, artificial cost and power consumption. It is stable performance, high productivity and easy operation.

7. LD 系列注塑成型机配备高性能合模系统及电脑控制系统，可广泛应用于塑料制品的生产，如：塑料杯，塑料椅，一次性餐具，以及鞋类配件制品等。

7. LD series, Plastic Injection Moulding Machine, are equipped with high-performance clamping system and PC control system. It adapts well to produce plastic product, such as plastic cup, plastic chair, disposable dishware and footwear accessories products.

8. LD 系列鞋底定型机采用五段独立温控设计，各段温控仪自动显示各段当前温度，使得每层可独立设定参数运行，在外观上设计新颖，节省占地空间，安装容易，使用方便。可用于生产运动鞋、休闲鞋鞋底。

8. LD series, EVA Sole Shaping Line, design to 5 independent parts for temperature control. Each part can control and show its temperature on the controller, so you can set each part specific parameter for your own need in production for each part and layer. The appearance is novel, reduce space. It is easy to install and operate. It is used in sneaker and leisure shoes sole.

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- 【07-10】 全自动 EVA 系列射出发泡成型机
Automatic EVA Foam Injection Molding Machine
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LD-T-2S4 Vertical type Multi-colour Thermoplastic Molding Machine(Servo Motor System)
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LD-180/6-S1 Vertical Type Single-color Rubber Injection Machine
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LD-120/16-S2-Z Automatic Preform EVA Injection Molding Machine(Without Foaming)
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LD-180/8-S2-Z Automatic Vacuum Foaming EVA Molding Machine
- 【17-18】 LD-Y1-24 自动回转式 PVC 单色吹气射出成型机 (自动开模, 伺服系统) (24/30 工位)
LD-Y1-24 Automatic Rotary Type PVC Single-Color Air Blowing Injection Machine(Open Mould Automatically, Servo Motor System)(24/30 Station)
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LD-R2-50 Fully Automatic EVA Second Molding Machine
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Plastic Sole Injection Molding Machine
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EVA Sole Shaping Line
- 【37-37】 拌料机 / 破碎机
Mixer/Crusher

EVA 射出发泡成型机

Automatic EVA Foam Injection Molding Machine
(4 Injector ,Servo Motor System)

4 枪混合变化, 6 种不同模式

Different combinations of 4 injectors lead to 6 different production modes

4 枪 EVA 射出成型机, 其能够轻易转换双色、单色、双单色同时生产三种 EVA 射出模式。再配合结合为一, 独立为二的运作方式, 总共可以发展出六种不同的生产模式; 双色量产、单色量产、独立模式、协同模式、混合模式以及试量产模式, 供客户选择以应付所有 EVA 生产的各种模式。

The EVA foam injection molding machine which with 4 injectors can easily convert two-color, mono-chrome, and dual-color simultaneously to produce three EVA injection modes. In combination with the two-in-one operation mode, a total of six different production modes can be developed; two-color mass production, monochromatic mass production, independent mode, coordinated mode, mixed mode, and trial production mode. Customers can choose to cope with all modes of EVA production.

项目	ITEM	UNIT	LD-250/5-S4-450	LD-260/6-S4-380
站数	Work station		5	6
总夹模力	Clamping force	T	250	280
热盘尺寸	Mould-holder Dimension	mm	450*740*2	380*750*2
模具厚度	Mould height	mm	100-270	100-300
最大开模行程	Max mould opening stroke	mm	430	550
射枪数量	Quantity of injection Gun	No.	4	4
入料螺杆直径	Charging Screw Diameter	mm	60/65/70	70/95
最大射出量	Max. Injection Capacity	kg	1.1*4	1.5*3.5
热盘电热总消耗	Electric Heating Consumption of Heating Plate	KW	110	105.6
油压单元马达	Motor of Hydraulic Pressure Unit	KW	111.5	157.5
射出单元热消耗	Electric Heating Consumption of Injection Unit	KW	16	32
总功率消耗	Total Power Consumption	KW	237.5	295.1
机械尺寸	Dimension of Machine	m	14.5*4.8*3.3	14.5*5.4*3.5
机械重量	Weight of Machine	Tonnage	52.5	61



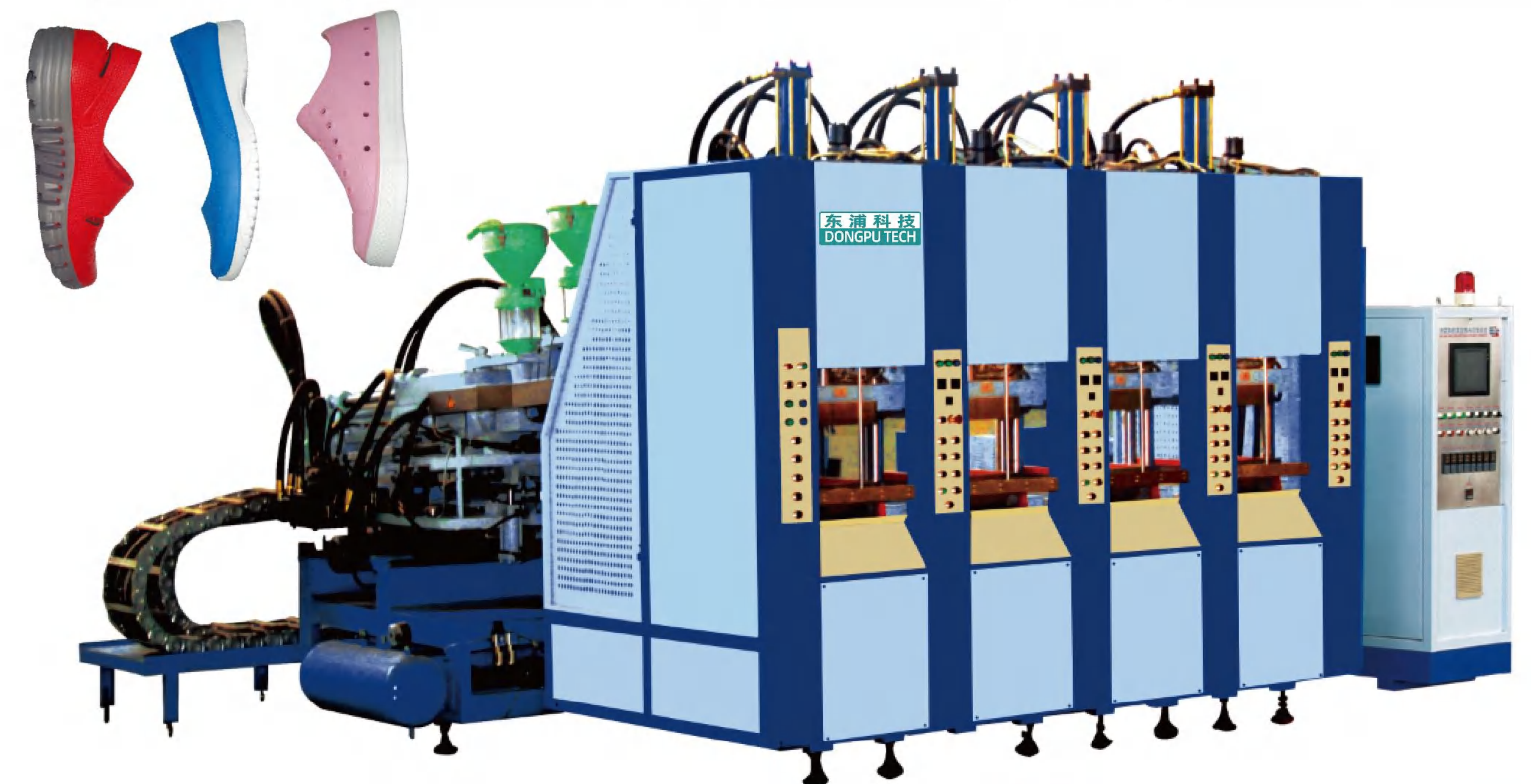
LD2006S2-D 全自动EVA 双色射出发泡成型机 (伺服系统) (双模 / 站)

LD2006S2-D Automatic EVA Double-Color Foam Injection Moulding Machine
(Servo Motor System)(Two Mould /Station)

配备两组全自动高效射出机, 结合高性能合模系统及电脑控制系统, 使用 EVA 原料, 可弹性运用生产模外发泡之鞋中底, 大底及各式 EVA 发泡产品。

The machine is equipped with two full automatic and high-efficiency injections, combined with high performance mould clamping system and PC control system. By using EVA as the raw material, the machine can produce midsole, sole and various kinds of EVA foaming products flexibly.

项目	ITEM	UNIT	LD2006S2-D
站数	Work station		4/8
总夹模力	Clamping force	T	250
热盘尺寸	Mould-holder Dimension	mm	330*550
模具厚度	Mould height	mm	100/270
最大开模行程	Max mould opening stroke	mm	450mm (mould thickness)
独立温控	Independent Temperature Control	No.	4*4
热盘加热方式	Heat way		Heater
热盘电热功率	Heating power	KW	12.8
射枪数量	Quantity of injection Gun	No.	4
入料螺杆直径	Charging Screw Diameter	mm	Φ60(Φ65 Φ70)
最大射出量	Max. Injection Capacity	cm ³	905 (980 1060)
入料螺杆转速	Rotating speed of charging screw	Rpm	0-260adjustable
料管温控区域分布	Distribution of Temperature Control Zone for Material Pipe	No.	4
射出压力	Injection Pressure	Bar/cm ³	1130
射出单元电热消耗	Electric Heating Consumption of Injection Unit	KW	11.5+11.5=23
热盘电热总消耗	Electric Heating Consumption of Heating Plate	KW	51.2/102.4
油压单元马达	Motor of Hydraulic Pressure Unit	KW	56.5+20.5=76
总功率消耗	Total Power Consumption	KW	150.2/201.4
机械尺寸	Dimension of Machine	m	7.70*4.84*2.94/12.31*4.84*2.94
机械重量	Weight of Machine	Tonnage	29/53



全自动EVA单色系列射出发泡成型机

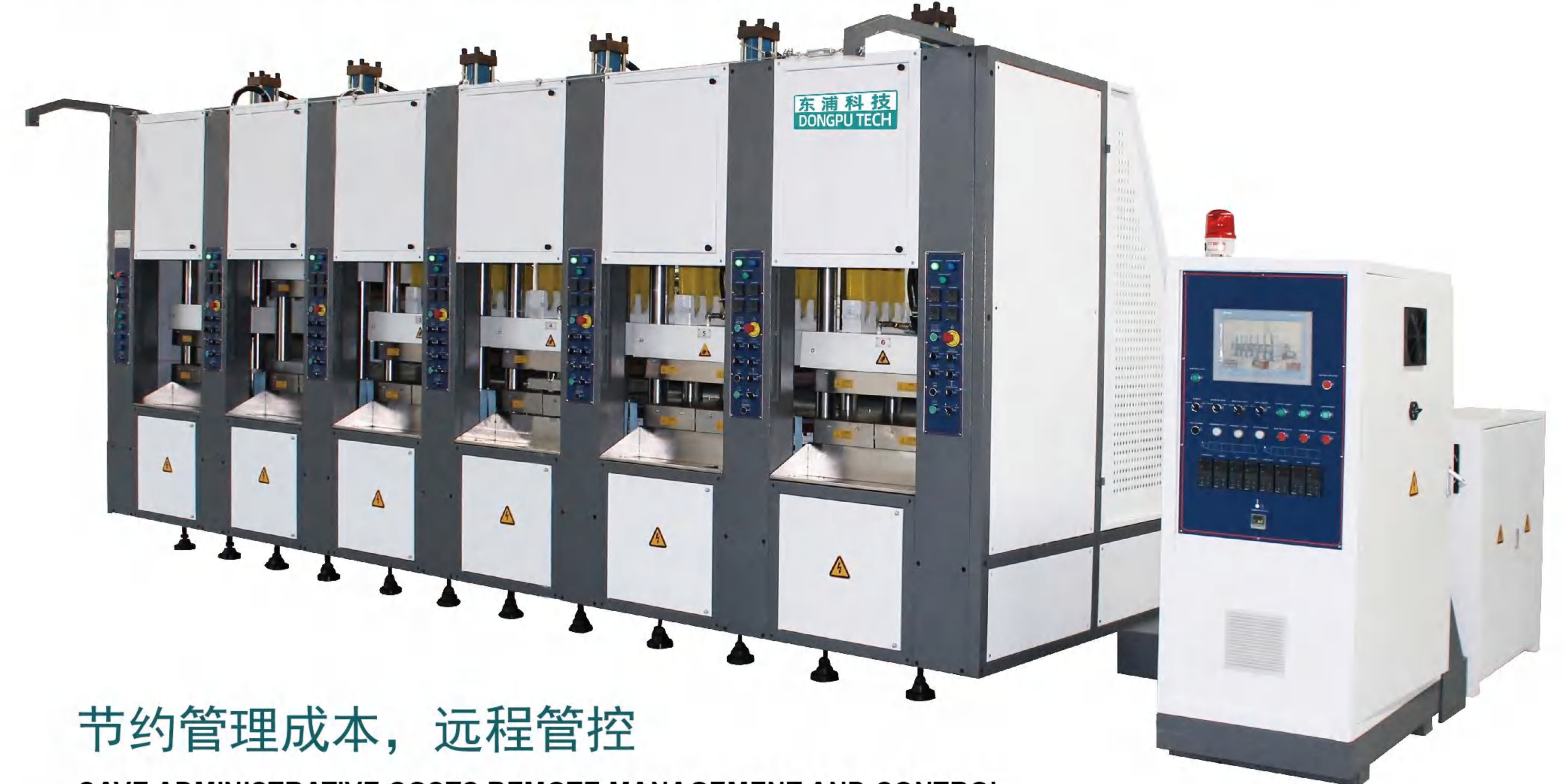
Automatic EVA Single-Color Foam Injection Molding Machine

项目	ITEM	UNIT	LD-260/2-S2	LD-260/4-S2	LD-260/6-S2	LD-260/8-S2
站数	Work station		2	4	6	8
总夹模力	clamping force	T	250	250	250	250
热盘尺寸	Mould-holder Dimension	mm	330*600	330*600	330*600	330*600
模具厚度	Mould height	mm	100-270	100-270	100-270	100-270
最大开模行程	Max mould opening stroke	mm	440	440	440	440
独立温控	Independent Temperature Control	No.	4*4	4*4	4*4	4*4
热盘加热方式	Heat way		加热器Heater	加热器Heater	加热器Heater	加热器Heater
热盘电热功率	Heating power	KW	16	16	16	16
射枪数量	Quantity of injection Gun	No.	2	2	2	2
入料螺杆直径	Charging Screw Diameter	mm	70/75	70/75	70/75	70/75
最大射出量	Max. Injection Capacity	cm ³	1060/1200	1060/1200	1060/1200	1060/1200
入料螺杆转速	Rotating speed of charging screw	Rpm	0-260可调节 Adjustable	0-260可调节 Adjustable	0-260可调节 Adjustable	0-260可调节 Adjustable
料管温控区域分布	Distribution of Temperature Control Zone for Material Pipe	No.	4	4	4	4
射出压力	Injection Pressure	Bar/cm ³	850	850	850	850
射出单元电热消耗	Electric Heating Consumption of Injection Unit	KW	13	13	13	13
热盘电热总消耗	Electric Heating Consumption of Heating Plate	KW	32	32	32	32
油压单元马达	Motor of Hydraulic Pressure Unit	KW	55.5	55.5	55.5	55.5
总功率消耗	Total Power Consumption	KW	100.5	132.5	164.5	196.5
机械尺寸	Dimension of Machine	m	3.5*1.5*2.75	5.54*4.5*2.75	6.56*4.5*2.75	7.58*4.5*2.75
机械重量	Weight of Machine	Tonnage	12	21	30	39

LD2006S2-C 全自动 EVA 单色射出发泡成型机 (伺服系统)

Automatic EVA single-Color Foam injection Moulding Machine (Servo motor system)

LD2006S2 系列配备两组全自动高效率射出机，结合高性能合模系统及电脑控制系统，使用 EVA 原料，可弹性运用生产模外发泡之鞋中底，大底及各式 EVA 发泡产品。
The machine is equipped with two full automatic and high-efficiency injectors, combined with high-performed mould clamping system and PC control system. By using EVA as the raw material, the machine can produce mid-sole, sole and varioud kinds of EVA foaming products flexibly.



节约管理成本，远程管控

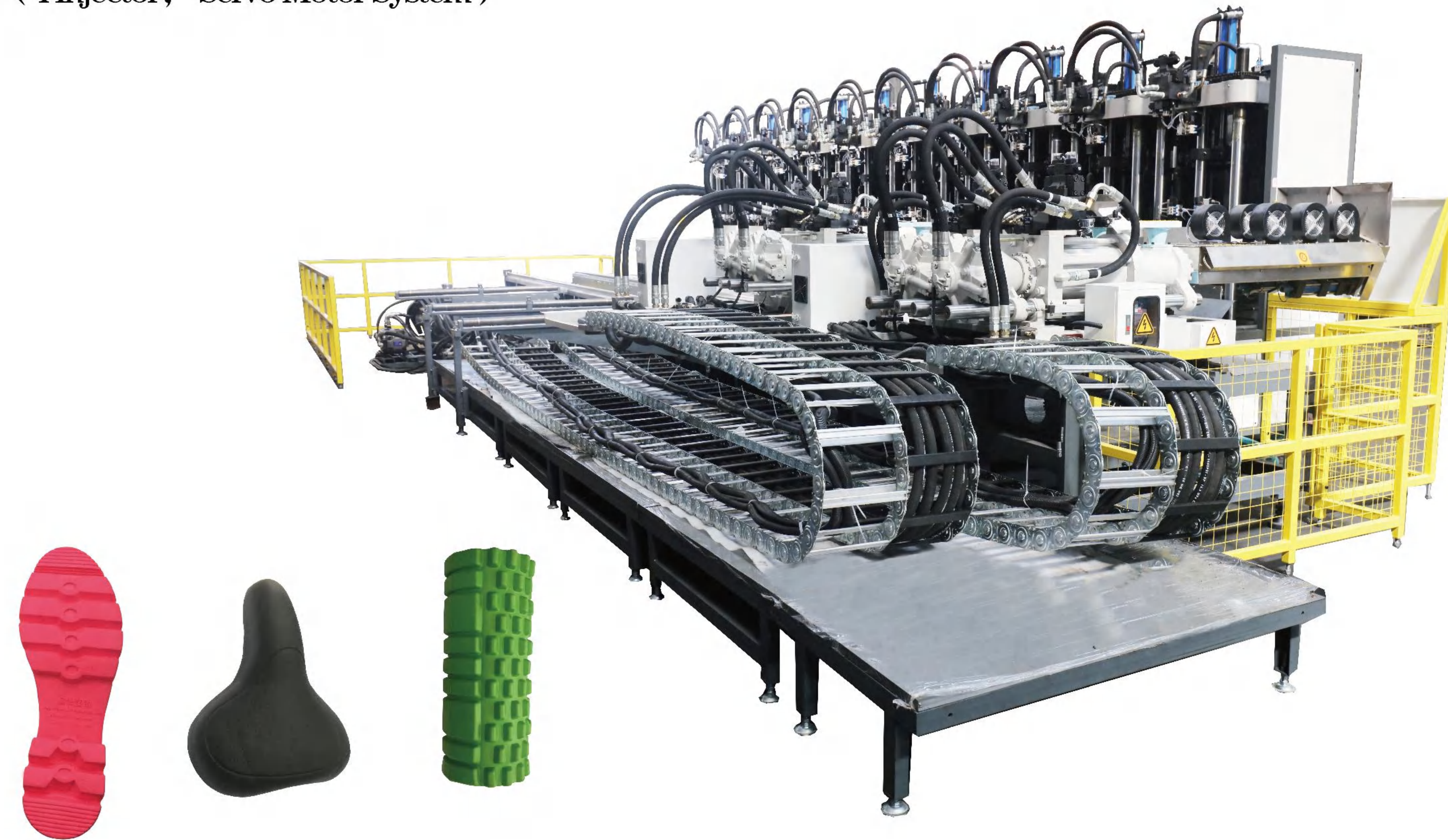
SAVE ADMINISTRATIVE COSTS, REMOTE MANAGEMENT AND CONTROL

项目	ITEM	UNIT	LD2002S1-C	LD2002S2-C	LD2003S1-C	LD2003S2-C	LD2004S2-C	LD2006S2-C	LD2008S2-C	LD2010S2-C	LD2012S2-C
站数	Work station		2	2	3	3	4	6	8	10	12
总夹模力	clamping force	T	170/200	170/200	170/200	170/200	170/200	170/200	170/200	170/200	200
热盘尺寸	Mould-holder Dimension	mm	290*500*2/290*550*2	290*500*2/290*550*2	290*500*2/290*550*2	290*500*2/290*550*2	290*500*2/290*550*2	290*500*2/290*550*2	290*500*2/290*550*2	290*500*2/290*550*2	290*500*2/290*550*2
模具厚度	Mould height	mm	100-270	100-270	100-270	100-270	100-270	100-270	100-270	100-270	100-270
最大开模行程	Max mould opening stroke	mm	350	350	350	350	350	350	350	350	350
独立温控	Independent Temperature Control	No.	4*4	4*4	4*4	4*4	4*4	4*4	4*4	4*4	4*4
热盘加热方式	Heat way		加热器Heater	加热器Heater	加热器Heater	加热器Heater	加热器Heater	加热器Heater	加热器Heater	加热器Heater	加热器Heater
热盘电热功率	Heating power	KW	12.8	12.8	12.8	12.8	12.8	12.8	12.8	12.8	12.8
射枪数量	Quantity of injection Gun	No.	1	2	1	2	2	2	2	2	2
入料螺杆直径	Charging Screw Diameter	mm	60/65/70	60/65/70	60/65/70	60/65/70	60/65/70	60/65/70	60/65/70	60/65/70	60/65/70
最大射出量	Max. Injection Capacity	cm ³	905 980 1060	905 980 1060	905 980 1060	905 980 1060	905 980 1060	905 980 1060	905 980 1060	905 980 1060	900
入料螺杆转速	Rotating speed of charging screw	Rpm	0-260可调节 Adjustable	0-260可调节 Adjustable	0-260	0-260可调节 Adjustable	0-260可调节 Adjustable	0-260可调节 Adjustable	0-260可调节 Adjustable	0-260可调节 Adjustable	0-260可调节 Adjustable
料管温控区域分布	Distribution of Temperature Control Zone for Material Pipe	No.	4	4	4	4	4	4	4	4	4
射出压力	Injection Pressure	Bar/cm ³	1130	1130	1130	1130	1130	1130	1130	1130	1130
射出单元电热消耗	Electric Heating Consumption of Injection Unit	KW	5.75	11.5	5.75	11.5	11.5	11.5	11.5	11.5	11.5
热盘电热总消耗	Electric Heating Consumption of Heating Plate	KW	25.6	25.6	38.4	38.4	51.2	76.8	102.4	128	153.6
油压单元马达	Motor of Hydraulic Pressure Unit	KW	37	18.5	37	55.5	55.5	55.5	55.5	55.5	55.5
总功率消耗	Total Power Consumption	KW	68.35	92.69	81.15	105.4	118.2	143.8	169.4	195	200.6
机械尺寸	Dimension of Machine	m	3.5*4.5*2.75	3.5*4.5*2.75	4.4*4.5*2.75	4.4*4.5*2.75	5.3*4.5*2.75	7*4.5*2.75	9.2*4.5*2.75	12*4.5*2.7	13.8*4.5*2.75
机械重量	Weight of Machine	Tonnage	9	11	14	16	19	26	33	38	44

LD2010S4-C 全自动 EVA 单色射出发泡成型机 (4 枪, 伺服系统)

LD2010S4-C Automatic EVA Single-Color Foam Injection Molding Machine

(4 Injector, Servo Motor System)



项目	ITEM	UNIT	LD2004S4-C	LD2006S4-C	LD2008S4-C	LD2008S4-C	LD2010S4-C
站数	Work station		4	6	8	8	10
总夹模力	clamping force	T	170/200	170/200	170/200	250	170/200
热盘尺寸	Mould-holder Dimension	mm	290*500*2/290*550*2	290*500*2/290*550*2	290*500*2/290*550*2	330*600*2	290*500*2/290*550*2
模具厚度	Mould height	mm	100-270	100-270	100-270	100-270	100-270
最大开模行程	Max mould opening stroke	mm	350	350	350	350	350
独立温控	Independent Temperature Control	No.	4*4	4*4	4*4	4*4	4*4
热盘加热方式	Heat way		加热器Heater	加热器Heater	加热器Heater	加热器Heater	加热器Heater
热盘电热功率	Heating power	KW	12.8	12.8	12.8	12.8	12.8
射枪数量	Quantity of injection Gun	No.	4	4	4	4	4
入料螺杆直径	Charging Screw Diameter	mm	60/65/70	60/65/70	60/65/70	70	60/65/70
最大射出量	Max. Injection Capacity	cm ³	905 980 1060	905 980 1060	905 980 1060	1500	905 980 1060
入料螺杆转速	Rotating speed of charging screw	Rpm	0-260可调节Adjustable	0-260可调节Adjustable	0-260	0-260	0-260
料管温控区域分布	Distribution of Temperature Control Zone for Material Pipe	No.	4	4	4	4	4
射出压力	Injection Pressure	Bar/cm ³	1130	1130	1130	1130	1130
射出单元电热消耗	Electric Heating Consumption of Injection Unit	KW	23	23	23	23	23
热盘电热总消耗	Electric Heating Consumption of Heating Plate	KW	51.2	76.8	102.4	102.4	128
油压单元马达	Motor of Hydraulic Pressure Unit	KW	93	93	93	93	93
总功率消耗	Total Power Consumption	KW	167.2	192.8	218.4	218.4	244
机械尺寸	Dimension of Machine	m	9.05*4.5*2.75	10.85*4.5*2.75	12.65*4.5*2.75	13.28*4.5*2.94	14.45*4.5*2.75
机械重量	Weight of Machine	Tonnage	23	30	37	45	44



LD-T-2S4 直立式多色射出成型机（伺服系统）

LD-T-2S4 Vertical type Multi-colour Thermoplastic Molding Machine
(Servo Motor System)

项目	ITEM	UNIT	LD-T-2S4
站数	Work station	Station	2
原料	Material		TR/TPU
合模力	Clamping Force(Tons)	Tons	100-150/150-200
最大模具尺寸	Max Mould Dimension	mm	380*500
模具高度	Mould Height	mm	90*200
最大开模行程	Max Mould-holder Opening Distance	mm	350
模旋转角度	Degree of Rotating System		0° -90° -180°
入料单元	Feeding Unit		
入料方式	Feeding Mode		(射出)Injection
入料单元数量	Number of Feeding Unit	No.	4
螺杆直径	Screw Diameter	mm	60/50
螺杆转速	Screw Speed	Ppm/转每分	0-250
料管温控区分配	Thema Zone Barrel	No.	3+1
入料单元电热功率	Feeding Unit Heating Power	kw	18.4
油压马达功率	Motor of Hydraulic Unit power	kw	11+11
总安装功率	Total Electric Consumption	kw	40.4
机械尺寸	Measurement(L*W*H)	mm	3000*2126*2330
总重量	Weight	Tons	10



LD-180/6-S1 直立式单色橡胶射出机
Vertical Type Single-color Rubber Injection Machine

项目	ITEM	UNIT	LD-180/6-S1
站数	Work station		6
合模力	clamping force	T	150
最大模具尺寸	MAX Mould Dimension	mm	420*420*160
系统压力	System Pressure	MPA	16
注射压力	Injection Pressure	MPA	150/128
注射速率	Injection Speed	g/s	0-200
入料方式	Feeding Mode		Injection
油压马达排量	Electronic motor for feeding unit	cm/rev	700
螺杆直径	Screw Diameter	mm	60/65
螺杆转速	Screw Speed	Rpm	0-120
电热功率	Feeding Unit Heating Power	KW	48
注射容量	Max. Injection Capacity	cm ³	980
油压单元马达功率	Motor of Hydraulic Pressure Unit	KW	20+11
总安装功率	Total Power Consumption	KW	95
机械尺寸	Dimension of Machine	mm	6000*3000*2300
总重量	Weight of Machine	T	16
产量	OUTPUT	Pairs	90-150
导热介质	Thermal Conductivity Medium	KW	16



LDEX-B6S EVA 双色发泡一次成型机 (100T)
LDEX-B6S Double Color EVA Foaming Machine (100T)

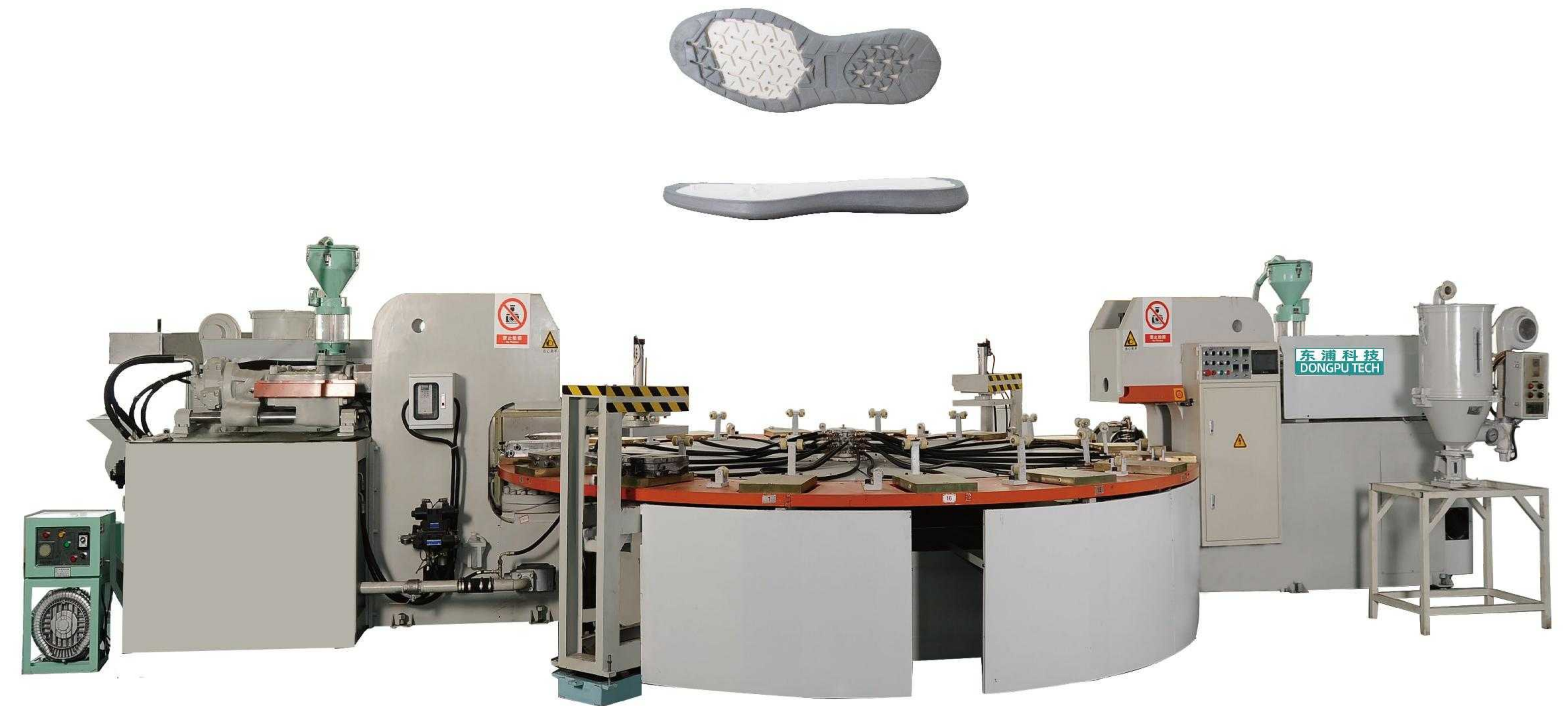
项目	ITEM	单位/Unit	LDEX-B6S
站数	Number of Working Stations	Station	6
合模力	Mould Clamping Force	T	100/125/150
容模空间	Mould Space	MM	580
层数	Layer Number	Layer	2
间距	Daylight Between Plate	MM	180
加热方式	Heating Way		Electricity Heating 电热
功率	Total Power	KW	50
机械重量	Weight	T	13
机械尺寸	Machine Dimension	M	6.0*1.5*2.1



LD-120/16-S2-Z 全自动 EVA 初坯射出成型机

LD-120/16-S2-Z Automatic Preform EVA Injection Molding Machine
(Without Foaming)

项目	ITEM	单位/UNIT	LD-120/16-S2-Z
站数	Work station		16
合模力	Claming Force	T	120
容模量	Min-Max Mould Thickness	MM	100-200
螺杆直径	Screw Diameter	MM	60*2
最大射出量	Max. Injection Capacity	G	500*500
电机功率	Motor Power	KW	16.2*2/5.5
散热方式	Heating way		冷却水散热系统 Cooling water cooling system
外型尺寸	Measurement	MM	9*4.2*2.9
重量	Weight	T	16



LD-180/8-S2-Z 全自动真空罩 EVA 发泡成型机

LD-180/8-S2-Z Automatic Vacuum Foaming EVA Molding Machine

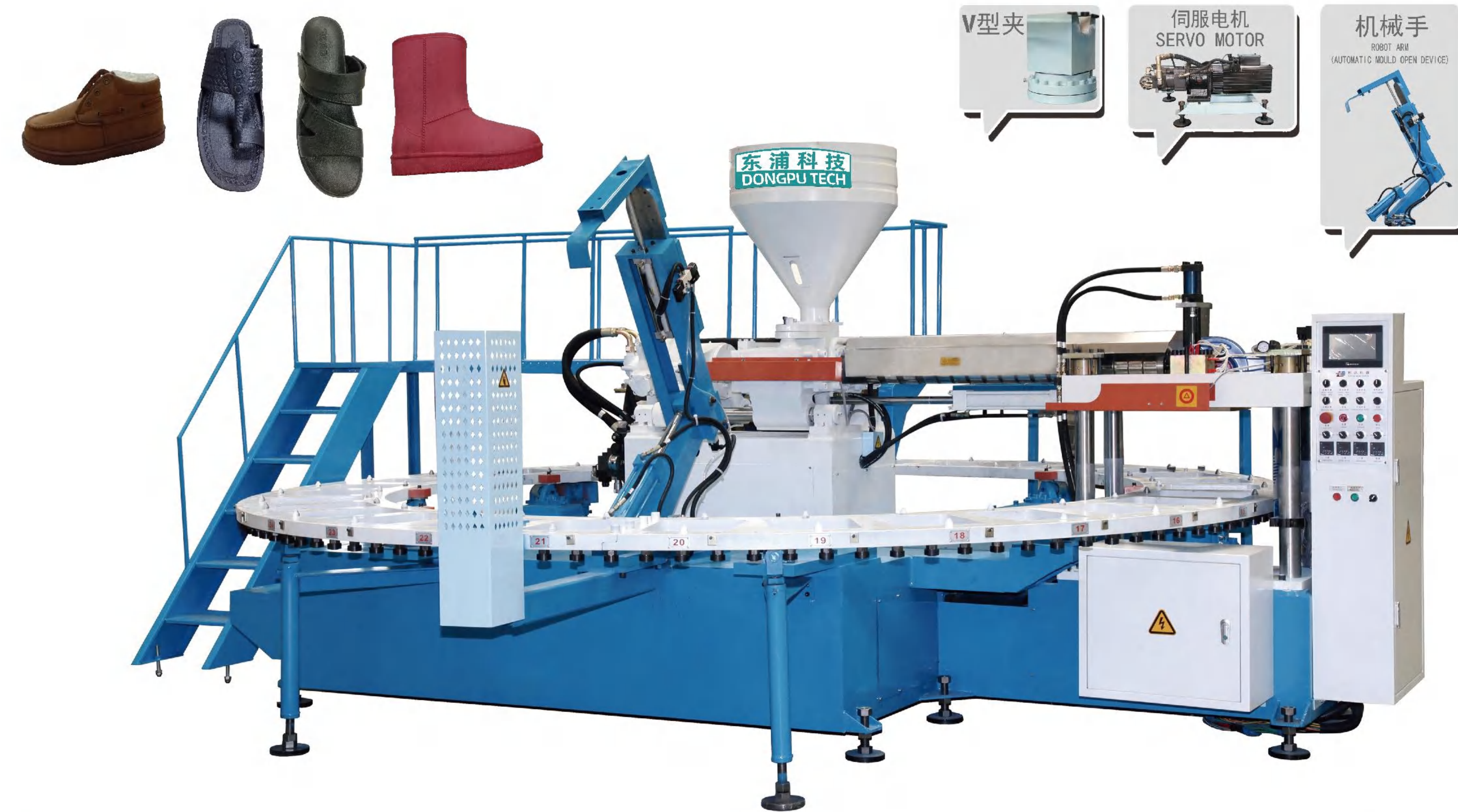
项目	ITEM	单位/UNIT	LD-180/8-S2-Z
站数	Work Station		8
热盘尺寸	Plate Dimension	MM	330*600*2
合模力	Claming Force	T	180
开模行程	Mould Opening Stroke	MM	430
容模量	Min-Max Mould Thickness	MM	100-200
重量	Weight	T	30
外型尺寸	Measurement	KW	10.65*4.5*3.0
电机功率	Motor Power	KW	21.5
总用电量	Total Power Consumption	KW	169.4
用油量	Oil Consumption	L	850



LD-Y1-24 自动回转式 PVC 单色吹气射出成型机 (自动开模, 伺服系统) (24/30 工位)

LD-Y1-24 Automatic Rotary Type PVC Single-Color Air Blowing Injection Machine(Open Mould Automatically ,Servo Motor System)(24/30 Station)

LD-Y1-24配备全自动高效率射出结构, 结合高性能合模系统及选择式程式控制系统, 可配合不同类型之模具, 使用发泡之不发泡PVC, TPR原料, 专门生产鞋底, 拖鞋, 凉鞋或者全塑胶鞋类。
LD-Y1-24 Air Blowing Machine is equipped with high efficient automatic injection structure. Injector equipped pneumatic device, hydraulic-controlling material-blocking control structure, using high-performance mould-close-open systems and PLC programmable control system. This enables the users to make suitable programme for each different mould. Using TPR, TR, foam and non-foam PVC as raw materials, specifically designed for the production of slippers, sandals, soles, or all-plastic shoes and so on.



项目	ITEM	单位/UNIT	LD-Y1-24
工位数	Work station		24/30
注射容量	Injection Volume	cm ³	500/600/690
螺杆直径	Barrel Diameter	mm	60/65/70
射出压力	Injection Pressure	Kg/cm ³	940
注射速度	Injection Speed	Cm/sec	80
螺杆转速	Barrel Rotate Speed	R.P.M	0-160
射胶方式	Injection Way		上注/From Up Side
合模力	Clamping Force	T	60/80/120
加热功率	Heating Power	kw	5.5
电机功率	Motor Power	kw	18.5/伺服22+11
机器尺寸	Measurement	mm	4650*3600*2200
机器重量	Weight	Kg	7500/8500
圆盘直径	Disc Diameter	m	3.53/4.3
容模量	Min-Max Mould Thickness	mm	300/300

LD-Y1C-24 自动回转式 PVC 单色吹气射出成型机(伺服系统)(24/30 工位) LD-Y1C-24 Semi-Automatic Rotary Type PVC Single-Color Air Blowing Injection Machine(Servo Motor System)(24/30 Station)

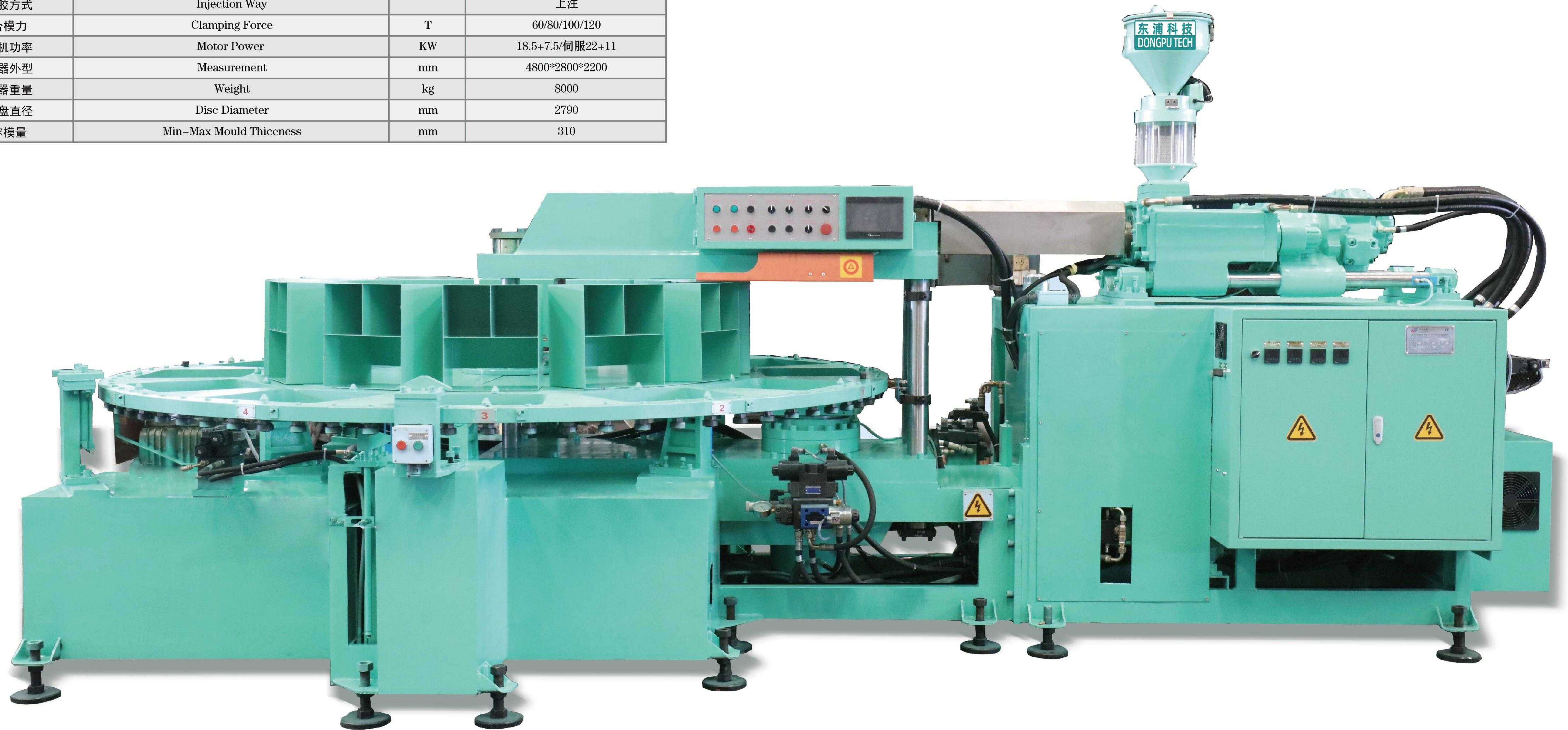


LD-Y1-24ZD PVC 全自动翻模圆盘注射机 (伺服系统) (24/30 工位) LD-Y1-24ZD Fully Automatic Mould Open/Closing Rotary Type PVC Injection Machine(Servo Motor System)(24/30 Station)



LD-80/12-S1 带水冷圆盘注射成型机（自动开模，伺服系统，吹气功能）
LD-80/12-S1 Rotary Type Injection Molding Machine(With Water Cooling System,
Automatic Mold Open Device,Servo Motor System,Airblowing Function)

项目	ITEM	UNIT	LD-80/12-S1
工位数	Work station		6/8/10/12
注射容量	Injection Volume	cm ³	500/680/900
螺杆直径	Barrel Diameter	mm	φ65
射出压力	Injection Pressure	kg/cm ²	940
注射速度	Injection Speed	cm/set	80
螺杆转速	Barrel Rotate Speed	r.p.m	0-160
射胶方式	Injection Way		上注
合模力	Clamping Force	T	60/80/100/120
电机功率	Motor Power	KW	18.5+7.5/伺服22+11
机器外型	Measurement	mm	4800*2800*2200
机器重量	Weight	kg	8000
圆盘直径	Disc Diameter	mm	2790
容模量	Min-Max Mould Thiceness	mm	310



LD-Y2-24 全自动回转式 PVC 双色吹气射出成型机 (伺服系统)
LD-Y2-24 Automatic Rotary Type PVC Double-Color Air Blowing Injection Machine (Servo Motor System)

LD-Y2-24 配备全自动高效射出结构，结合高性能合模系统及选择性程式控制系统，可配备各式不同类型之模具，使用发泡及不发泡 PVC,TPR 原料，专门生产鞋底，拖鞋，凉鞋或者全塑胶鞋类。

LD-Y2-24 Air Blowing Machine is equipped with high efficient automatic injection structure. Injector equipped pneumatic device,hydraulic-controlling material-blocking structure,using high-performance mould-close-open systems and PLC programmable control system.This enables the users to make suitable programe for each different mould.Using TPR,TR foam and non-foam PVC as raw material,specifically designed for the production of slippers,sandals,soles,or all-plastic shoes and so on.)

项目	ITEM	UNIT	LD-Y2-24
工位数	Work station		24
注射容量	Injection Volume	cm ³	500
螺杆直径	Screw Diameter	mm	φ60
射出压力	Injection Pressure	Mpa	1034
注射速度	Injection Speed	cm/sec	80
螺杆转速	Screw Diameter Speed	r.p.m	00-160
射胶方式	Injection Way		上注/From Up Side
合模力	Clamping Force	T	60
加热功率	Heating Power	KW	5.5*2
电机功率	Power of The Motor	KW	2*18.5/伺服2*22/2*11
机器重量	Machine Weight	tons	12
机器尺寸	Machine Size	m	6.5*6.5*2.2



LD-Y3-24 三色圆盘胶鞋注射机 (TPR PVC) (伺服系统)
LD-Y3-24 Three Color Overshoe Disc Injection Machine (TPR PVC) (Servo Motor System)

项目	ITEM	UNIT	LD-Y3-24
工位数	Work station		24
锁模力	Clamping Force	Kn	600
推荐模具尺寸	Recommended mould Size(l*w*h)	mm	(500*300*250)
螺杆直径	Screw Diameter	mm	φ75/φ60
最大射程	Max.injection Range	mm	180
射出压力	Injection Pressure	Mpa	66
射出速度	Injection Speed	cm/set	10
螺杆转速	Screw Diameter Speed	r.p.m	00-200
温控段数	No.of Temperature Control Zone		4
风机功率	Power of Air Blower	KW	5
电热功率	Power of The Electric Heaters	KW	3*5.5
电机功率	Power of The Motor	KW	2*18.5/伺服2*22/2*11
油箱容量	Capacity of The Oil Tank	L	2*800
机器重量	Machine Weight	tons	12
机器尺寸	Machine Size	m	(7.5*5.8*2.2)
产量	Machine Production Capacity	pairs/h	180



LD-Y2-6 PVC 双色圆盘注射机 (伺服系统)

LD-Y2-6 PVC Double-Color Disc Injection Machine(Servo Motor System)

项目	ITEM	UNIT	LD-Y2-6	LD-Y2-8	LD-Y2-10
工位数	Station		6	8	10
射出量	Injection Capacity	cm ³	270	270	270
合模力	Mould-clamping Force	Ton	120	120	120
螺杆直径	Diameter of Screw	mm	Φ50	Φ50	Φ50
油泵电机	Oil Pump Engine	Kw	11*2	11*2	11*2
加热功率	Heating Power	Kw	15	15	15
机器外形	Machine size	m	6.29*2.79*1.8	6.4*3*1.8	6.5*3.2*1.8
机器重量	Machine Weight	Ton	8.5	9	9.5
模具尺寸	Mould Size	mm	300*400*80	300*400*80	300*400*80



LD-Y3-6 PVC 三色圆盘注射机 (伺服系统)

LD-Y3-6 PVC Three-Color Disc Injection Machine(Servo Motor System)

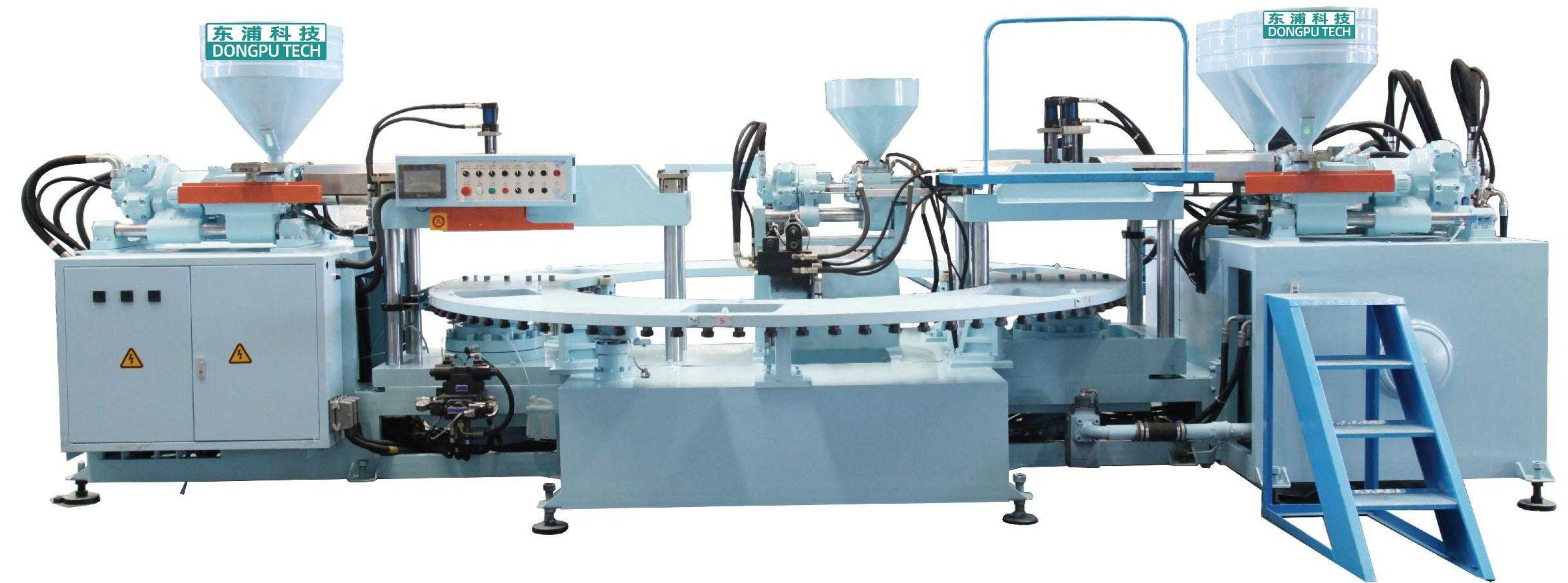
项目	ITEM	UNIT	LD-Y3-4/LD-Y3A-4	LD-Y3-6/LD-Y3A-6	LD-Y3-8/LD-Y3A-8
工位数	Station		4	6	8
射出量	Injection Capacity	cm ³	1/270,2/145	1/270,2/145	1/270,2/145
合模力	Mould-Clamping Force	Ton	80/120	80/120	80/120
螺杆直径	Diameter of screw	mm	1/Φ50,2/Φ40	1/Φ50,2/Φ40	1/Φ50,2/Φ40
油泵电机	Oil pump engine	KW	11,11	11,11	11,11
加热功率	Heating power	KW	15	15	15
机器外型	Machine Size	m	6*3*1.8	6*3*1.8	6*3*1.8
机器重量	Machine weight	Ton	9.3	9.5	10
模具尺寸	Mould Size	mm	300*350	300*330	300*330



LD-Y4-6 PVC 四色圆盘注射机（伺服系统）

LD-Y4-6 PVC Four-Color Disc Injection Machine(Servo Motor System)

项目	ITEM	UNIT	LD-Y4-6
射出量	Injection Capacity	cm ³	2/140,2/145,1/270
合模力	Mould-Clamping Force	T	80/120
螺杆直径	Diameter of screw	mm	1/Φ50,1/Φ40, 2/Φ45
油泵电机	Oil pump engine	kw	11,11
加热功率	Heating power	kw	15
机器外型	Machine Size	m	4.2*2.3*2.7
机器重量	Machine weight	T	7.5/10.5
模具尺寸	Mould Size	mm	300*330



LD-Y5-6 PVC 五色圆盘注射机（伺服系统）

LD-Y5-6 PVC Five-Color Disc Injection Machine(Servo Motor System)

项目	ITEM	UNIT	LD-Y5-6
射出量	Injection Capacity	cm ³	2/140,2/145,1/270
合模力	Mould-Clamping Force	T	80/120
螺杆直径	Diameter of screw	mm	1/Φ50,2/Φ40, 2/Φ45
油泵电机	Oil pump engine	kw	11,11,7.5
加热功率	Heating power	kw	15,5
机器外型	Machine Size	m	4.2*2.3*2.7
机器重量	Machine weight	T	7.0/10.0
模具尺寸	Mould Size	mm	300*330



机型 Machine Model				LD628/S				LD688/S				LD880/S				LD1000/S				
项目 ITEM		单位 UNIT		A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	
注射部分 INJECTION UNIT	螺杆直径	Screw Diameter	MM	85	90	95	100	80	90	100	110	90	100	110	120	100	110	120	130	
	螺杆长径比	Screw L/d Ratio		22.3	21	19.9	18.9	24.8	22	19.8	18	24.4	22	20	18.3	24.3	22.1	20.2	18.7	
	理论注射容积 (PS)	Injection Volume	CM ³	2298	2576	2870	3181	2161	2736	3377	4086	2863	3534	4276	5089	3786	4581	5451	6398	
	注射重量(PS)	Injection Weight(ps)	G	2091	2344	2611	2895	1967	2489	3073	3719	2605	3216	3892	4631	3445	4168	4960	5822	
	注射速率(PS)	Injection Rate(ps)	G/S	400	448	499	553	447	565	698	845	550	679	821	929	750	850	950	1050	
	塑化能力(PS)	Plasticizing Capacity(ps)	G/S	60	75	85	100	58.6	74.1	91.5	111	70	86.5	97.5	104	96.6	110.2	120.2	128.5	
	注射压力(PS)	Injection Pressure	MPA	206	184	164	149	224	177	143	118	228	184	152	128	221	174	146	125	
	螺杆转速	Screw Rotating Speed	RPM		0-125				0-125				0-110				0-110			
锁模部分 MOULDING UNIT	锁模力	Clamping Force	KN		6280				6880				8800				10000			
	拉杆内距离(宽*高)	Space Between Bars(w*h)	MM		850*850				910*910				1020*1020				1100*1100			
	调模行程	Mould Adjusting Stroke	MM		870				930				1000				1200			
	最大模厚	Max.mould Thickness	MM		900				950				1000				1200			
	最小模厚	Min.mould Thickness	MM		380				380				400				500			
	顶出行程	Ejector Stroke	MM		260				260				280				320			
	顶出力	Ejector Force	KN		200				181				212				215			
	顶出杆根数	No. Of Ejector	P		17				17				17				21			
其他 OTHERS	最大油泵压力	Max.Oil Pump Pressure	MPA		16				16				16				16			
	油泵马达功率	Oil Pump Motor Power	KW		55				30+30				30+45				45+45			
	电热功率	Electric Heating Power	KW		37.15				47.5				60.3				68.45			
	油箱容积	Tank Capacity	L		1200				1100				1500				1800			
	机器尺寸(约)	Dimension of Machine(Approx)	M		9.3*2.3*2.7				9.5*2.45*3.75				10.20*2.65*3.75				11.90*2.80*4.0			
	机器重量(约)	Machine Weight	T		31				38				46				56			

LD/S 系列塑料注射成型机 (伺服系统)
LD/S Plastic Injection Moulding Machine(Servo Motor System)



机型 Machine Model				LD78/S			LD100/S			LD118/S			LD128/S			LD138/S			LD168/S			LD200/S			LD218/S			LD288/S			LD360/S			LD400/S			LD528/S						
项目 ITEM		单位 /UNIT		A	B	C	A	B	C	A	B	C	A	B	C	A	B	C	A	B	C	A	B	C	A	B	C	A	B	C	A	B	C	A	B	C	A	B	C				
注射部分 INJECTION UNIT	螺杆直径	Screw Diameter	MM	32	35	38	35	38	40	36	38	40	38	40	42	40	42	45	40	45	48	50	55	60	48	52	55	55	70	65	65	70	65	70	75	75	80	85					
	螺杆长径比	Screw L/d Ratio		22	20	18.5	21.7	20	19.5	21.1	20	19	23.2	22	21	21.5	20.5	19.2	23.3	20.7	19.4	23.1	21	19.3	23.2	21	19.1	21.7	19.5	18.4	21	19.5	23.7	21	19.5	22.4	21	19.6					
	理论注射容积 (PS)	Injection Volume	CM ³	84	100	119	139	180	200	175	195	216	232	257	284	266	293	337	300	380	432	412	498	593	500	588	655	774	1305	1080	1120	1305	1293	1500	1720	1948	2217	2502					
	注射重量(PS)	Injection Weight(ps)	G	76	91	108	125	162	180	157	175	194	211	233	258	239	264	303	270	342	389	370	450	533	450	530	590	696	1170	973	1010	1170	1160	1350	1545	1773	2017	2277					
	注射速率(PS)	Injection Rate(ps)	G/S	55	65	75	70	82	100	95	103	110	98.8	109.3	120.8	118	120	132	104	131	150	113	136	162	139	165	195	223	390	312	330	390	300	348	400	365	468	510					
	塑化能力(PS)	Plasticizing Capacity(ps)	G/S	7.5	8.9	9.7	9	10.6	13	14	16	18	14.5	16.5	17.6	18	23	26	18.5	21.7	24	31	38	45	24.9	26.9	29.1	28.9	31.6	34.7	52	63	37.4	43.4	49.8	59	78.5	82.3					
	注射压力(PS)	Injection Pressure	MPA	190	163	140	208	176	144	183	167	149	199.4	180	163.2	201.5	183	159.2	196	156	136	195	160	135	211	180	160.8	216	180	155	208	180	208	180	156	180	163	144					
	螺杆转速	Screw Rotating Speed	RPM		0-220			0-200			0-200			0-200			0-190			0-185			0-180			0-190			0-180			0-165			0-150			0-145					
锁模部分 MOULDING UNIT	锁模力	Clamping Force	KN		700			1000			1180			1280			1380			1680			2000			2180			2880			3600			4000			5280					
	拉杆内距离(宽*高)	Space Between Bars(w*h)	MM		300*300			355*355			375*375			385*385			425*405			462*462			485*485			515*515			580*580			660*660			720*720			810*810					
	调模行程	Mould Adjusting Stroke	MM		280			320			340			355			380			430			465			470			550			660			700			830					
	最大模厚	Max.mould Thickness	MM		300			360			380			400			450			500			500			530			630			700			850			770					
	最小模厚	Min.mould Thickness	MM		125			150			150			150			170			180			150			200			230			250			280			350					
	顶出行程	Ejector Stroke	MM		70			100			100			105			120			130			120			135			155			160			180			200					
	顶出力	Ejector Force	KN		27			40			33			35			33			45			53			70			70			120			130			145					
	顶出杆根数	No. Of Ejector	P		1			5			5			5			5			5			5			9			9			13			13			13					
其他 OTHERS	最大油泵压力	Max.Oil Pump Pressure	MPA		14.5			14.5			16			16			16			16			16			16			16			16			16			16			16		
	油泵马达功率	Oil Pump Motor Power	KW		7.5			9			9			11			13			15			18.5			18.5			22			37			37			45					
	电热功率	Electric Heating Power	KW		5.2			5.8			6.4			8.8			8.8			9.5			12.4			14			18			20.4			23.5			36.3					
	油箱容积	Tank Capacity	L		150			180			200			230			220			300			320			330			380			420			530			900					
	机器尺寸(约)	Dimension of Machine(Approx)	M		3.2*1.1*1.6			3.8*1.2*1.6			4.2*1.3*1.8			4.3*1.3*1.8			4.5*1.3*1.9			4.8*1.35*2.05			5.3*1.35*2.0			5.5*1.62*2.1			6.30*1.8*2.1			7.5*1.9*2.4			8.1*2.1*2.9			8.4*2.3*3.1					
	机器重量(约)	Machine Weight	T		2.6			3			3.2			4			4.2			5			5.9			6.8			9			13			17			21					

LDXD-6 橡胶鞋底成型机

LDXD-6 Rubber Sole Molding Machine



项目	ITEM	Unit	LD-PH02	
操作方式	Operating mode		蒸汽半、全自动式	电热半、全自动式
热盘	Size of plate	m/m	450*500	450*500
层数	Number of layers	层/Layer	1-4	1-4
站数	Number of station	站/Stations	1-12	-12
油缸	Oil cylinder		φ300	φ300
间距	Space		125-200	125-200
压力	Pressure	Tons	125	125
马力	Horsepower	KW	15	15
热源	Heating source		锅炉 Steam boiler	电热 18KWS
使用油量	Oil vol.Approx	Liter	980	980

LD-R2-50 全自动 EVA 二次发泡成型机

LD-R2-50 Fully Automatic EVA Second Molding Machine

项目	ITEM	Unit	LD-R2-50
工作站数	Work station	Station	12
锁模力	Clamping force	T	50
最大模具尺寸	Max mouldsize	mm	500*680
容模高度	Mould height	mm	60*150
加热系统	Heating system		Steam
电机功率	Motor Power	KW	11
油箱容积	Tank capacity	L	500
外形尺寸	Measurement	mm	1350*1900*2100
总重量	Weight	T	1300

本机特点:

1. 合模分流, 自动合模, 一体化操作, 减少硫化及冷却时间, 增加产值。
2. 电控系统采用世界知名品牌 PLC 及人机界面控制, 互相不干扰, 独立操作。
3. 油压控制分流采用逻辑回路, 不易漏油, 水压压力恒定。
4. 卸压, 放气。下降等动作皆能独立调整。
5. 本设备具有节能, 高效等特点。产量在传统设备的基础上提高一倍以上, 可以明显节约模具, 人工及电能的消耗。

Features:

1. Mold closing shunt, Automatic mold, integrated unit operations, Reduce the curing and cooling time, Increase production.
2. Electric control system adopts the world famous brand PLC and man-machine interface control, Don't interfere with each other, independent operation.
3. Oil pressure control shunt using logic circuit, is no easy to leak oil, keep the pressure constant.
4. Pressure relief, Deflation, Such action can independently accomplish the decline.
5. This equipment has the advantage of energy saving, high efficiency etc. The yield was more than double in based on traditional device, effectively save the mold, artificial and power consumption.

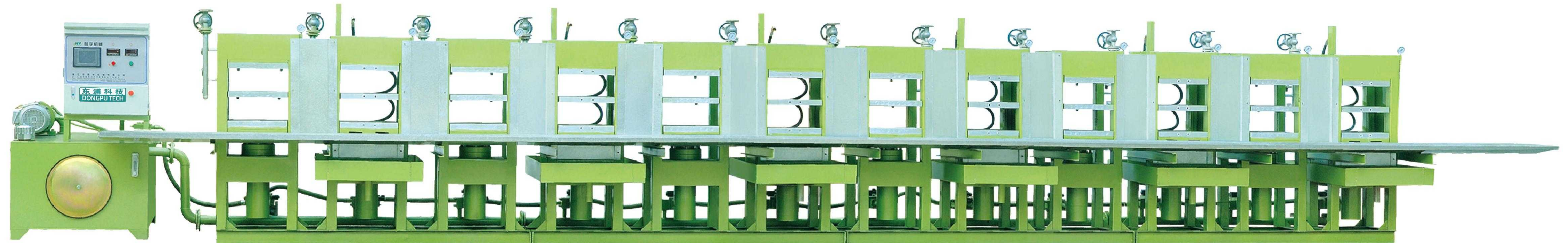


LDEX-12S EVA 小发泡成型机
LDEX-12S EVA Sole Foaming Machine



技术参数 (Technical Parameters)			
项目	ITEM	Unit	LDEX-12S
站数	Station	Station	6-10
锁模力	Clamping force	T	150-200
容模空间	Mold Space	mm	550*550
层数	Layers		2-3
间距	Space Between Plate	mm	240/300
加热方式	Heating Method		蒸汽 Steam 油 oil 电 electric
功率	Power	HP	15
机器重量	Machine Weight	T	17-27
机器尺寸	Measurement	M	12*1.3*2.7

LDEVA-12S EVA 二次发泡成型机
LDEVA-12S EVA Phylon Machine



技术参数 (Technical Parameters)			
项目	ITEM	Unit	LDEVA-12S
站数	Station	Station	12/16
锁模力	Clamping force	T	35
容模空间	Mold Space	mm	450*460/460*600
层数	Layers		2
间距	Space Between Plate	mm	220
加热方式	Heating Method		Steam oil electric 油热
功率	Power	HP	7.5
机器重量	Machine Weight	T	7.5/9.5
机器尺寸	Measurement	M	13*1.4*2.0

LD-BS1-12 塑料鞋底注塑机

LD-BS1-12 Plastic Sole Injection Molding Machine.

型号	ITEM	单位/Unit	LD-BS1-16	LD-BS1-20	LD-BS1-24
工位数	Number of stations	pcs	16	20	24
螺杆直径	Screw Diameter	mm	75	75	75
螺杆转速	Screw Rotating Speed	r/min	0-160	0-160	0-160
螺杆长径比	Screw Length and Diameter Ratio		18:01	18:01	18:01
最大注射容积	Max Injection Volume	cm ³	580	580	580
塑化能力	Plasticizing Capacity	g/s	40	40	40
注射压力	Max Injection Pressure	kg/cm ²	100	100	100
圆盘系统压力	Max the Disc Syetem Pressure	kg/cm ²	50	50	50
合模方式	Clamp Mould Style		剪式/Scissors	剪式/Scissors	剪式/Scissors
提框行程	Last Trip	mm	60	60	60
鞋楦高度	Shoe Last Height	mm	210-260	210-260	210-260mm
模框尺寸	Mould Frame Dimensions	mm	340*180*60	340*180*60	340*180*60
装机功率	Power Consumption	kw	20.5	20.5	20.5
整机外形尺寸	Machine Size	mm(L*W*H)	6610*3115*1790	6610*3115*1790	7260*3960*1790
整机重量	Machine Weight	kg	9400	9800	13200



LD-BS2-12 塑料鞋底注塑机

LD-BS2-12 Plastic Sole Injection Molding Machine.

型号	ITEM	单位/Unit	LD-BS2-16	LD-BS2-20	LD-BS2-24
站数	Number of stations	pcs	16	20	24
螺杆直径	Screw Diameter	mm	75	75	75
螺杆转速	Screw Rotating Speed	r/min	0-160	0-160	0-160
螺杆长径比	Screw Length and Diameter Ratio		18:01	18:01	18:01
最大注射容积	Max Injection Volume	cm ³	580	580	580
塑化能力	Plasticizing Capacity	g/s	40	40	40
注射压力	Max Injection Pressure	kg/cm ²	100	100	100
圆盘系统压力	Max the Disc Syetem Pressure	kg/cm ²	50	50	50
合模方式	Clamp Mould Style		剪式/Scissors	剪式/Scissors	剪式/Scissors
提框行程	Last Trip	mm	60	60	60
鞋楦高度	Shoe Last Height	mm	210-260	210-260	210-260mm
模框尺寸	Mould Frame Dimensions	mm	340*180*60	340*180*60	340*180*60
装机功率	Power Consumption	kw	41	41	41
整机外形尺寸	Machine Size	mm(L*W*H)	6610*6610*1790	6610*6610*1790	7260*7260*1790
整机重量	Machine Weight	kg	12400	12800	16200



LD15-85-1 单层 EVA 鞋底定型机

LD15-85-1 Single Layer EVA Sole Shaping Line

特点:

热风风量大, 定型性好; 箱体内部温度控制精确; 温控仪可以自动将加热热量转化为热风, 节省电能; 五段独立温控设计, 各段温控仪自动显示各段当前温度; 每层可独立设定参数运行。外观设计新颖美观, 节省占地空间, 安装容易, 使用方便。

Feature:

This product is special for the powerful hot wind. And the effect of shaping is fabulous. The heating energy turns into hot wind automatically with energy-saving process. Machine designed to be 5 independent parts for temperature control. Each part can control and show on the controller for your own need in production for each part and layer. With the new and beautiful appearance, space-saving, and easy-operating, this machine is your right choice.



LD15-85-2 双层 EVA 鞋底定型机

LD15-85-2 Double Layer EVA Sole Shaping Line



项目	ITEM	单位/UNIT	型号/MODEL		
型号	Model		LD15-85-1	LD15-85-2	LD15-85-3
层数	Layer	layer	1	2	3
输送宽度	Working width	mm	1470	1470	1470
输送速度	Working speed	m-m/min	0.2-1	0.2-1	0.2-1
总功率	Total power	kw	30	60	90
机械重量	Machine weight	kg	2000	4000	5000
机械尺寸	Machine dimension	(L*W*H)m	11*1.7*1.4	9.0*1.7*2.2	10.0*2.0*2.2

8001 系列 – 烘干搅拌机

8001–Drying Mixer

项目	ITEM	Unit	JB600	JB650	JB700
容量	Capacity	kg	150	250	350
电机功率	Motor power	kw	4	5.5	7.5
加热功率	Heating power	kw	6	8	10
搅拌时间	Mixing time	Minutes per session	25–30	30–45	45–60



8003 系列 – 立式混色机

8003–Vertical Color Mixer

项目	ITEM	Unit	VCG-25	VCG-50	VCG-100	VCG-150	VCG-200
容量	Capacity	KG	25	50	100	150	200
电机功率	Motor power	kw	0.75	1.5	3	4	5.5
转数	Revs		62	62	62	62	62
机械尺寸	Mechanical size	mm	710*640*850	830*790*960	960*860*1180	1170*890*1360	1190*1120*1430



塑料破碎机

Plastic Crusher

项目	ITEM	Unit	KP300	KP400	KP500	KP600	SP500	SP600	SP800
电机功率	Motor power	kw	7.5	11	18.5	22	22	22	30
破碎能力	Broken ability	Kg/h	100–250	200–400	300–600	400–700	200–500	300–600	400–800
破碎口径	Broken caliber	mm	300*400	400*500	500*600	600*700	600*700	700*800	800*900
固定刀 (片)	Stationary cutter		2	2	2/2	2/2	4	4	4
旋转刀 (片)	Rotary cutter		6	6	6/16	6/16	6	6	6
总量	Weight	kg	450	700	1000	1300	900	1200	1500